

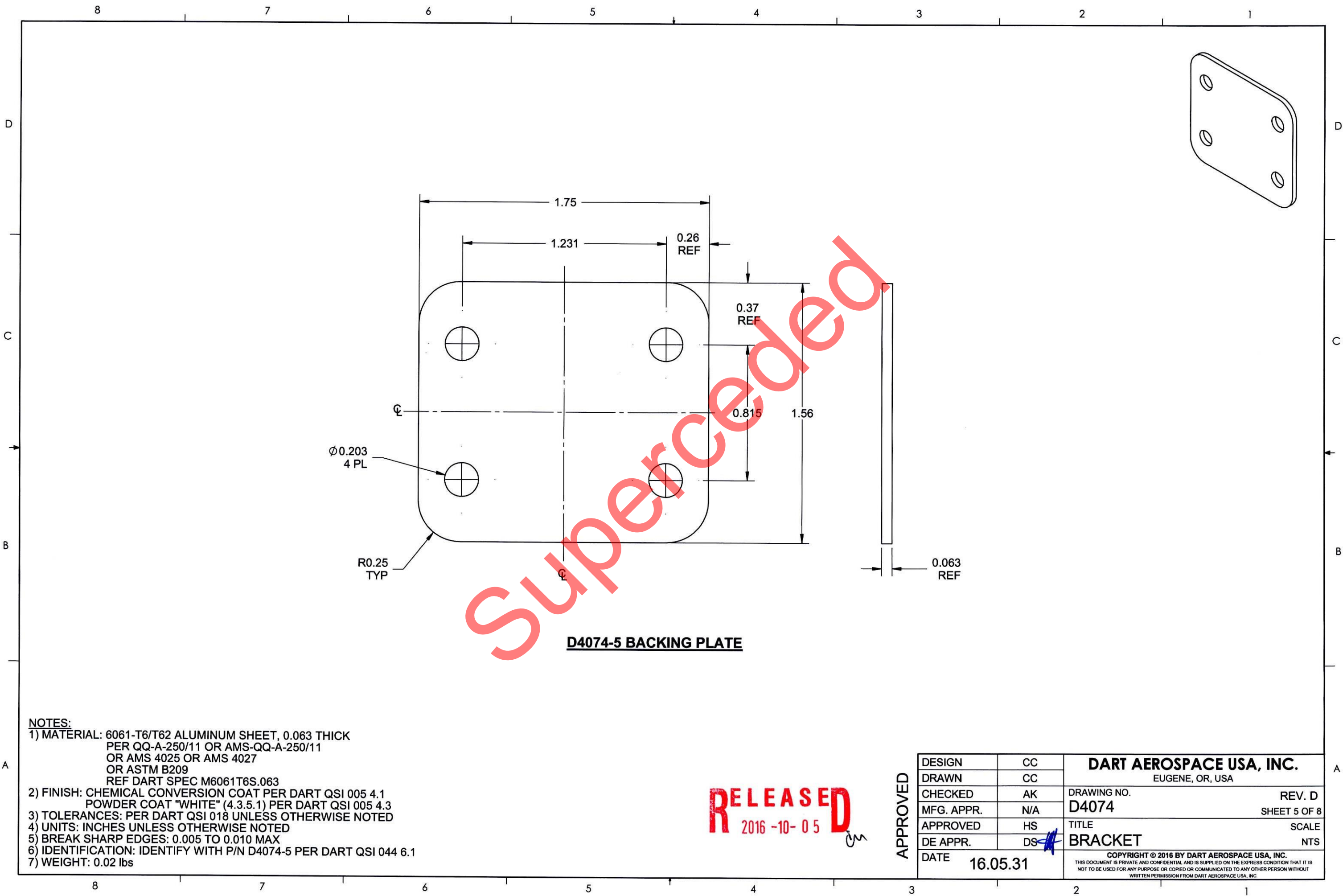
D4074-3F FLAT PATTERN

- NOTES:
- 1) MATERIAL: AISI 304/316 SS SHEET ANNEALED 2B FINISH
0.050 (18 GAUGE) THICK
PER AMS 5513 (304)
OR AMS 5524 (316)
OR ASTM A240
OR ASME SA240
REF DART SPEC M3046S18GA
 - 2) FINISH: N/A
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: NONE
 - 7) WEIGHT: 0.05 lbs

RELEASED
2016-10-05

APPROVED

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CHECKED	AK	DRAWING NO.	REV. D
MFG. APPR.	N/A	D4074	SHEET 4 OF 8
APPROVED	HS	TITLE	SCALE
DE APPR.	DS	BRACKET	NTS
DATE	16.05.31	COPYRIGHT © 2016 BY DART AEROSPACE USA, INC. THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.	



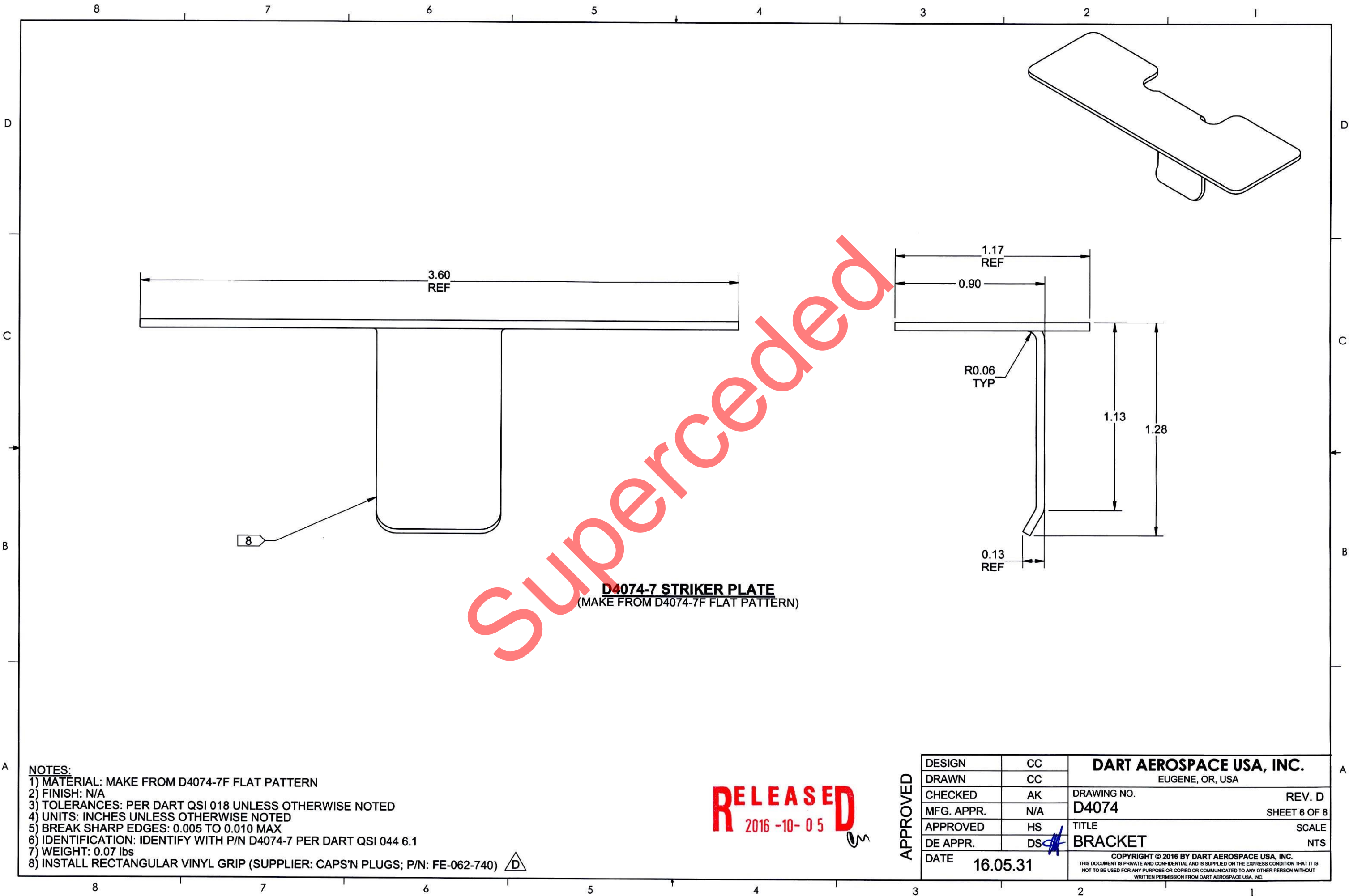
D4074-5 BACKING PLATE

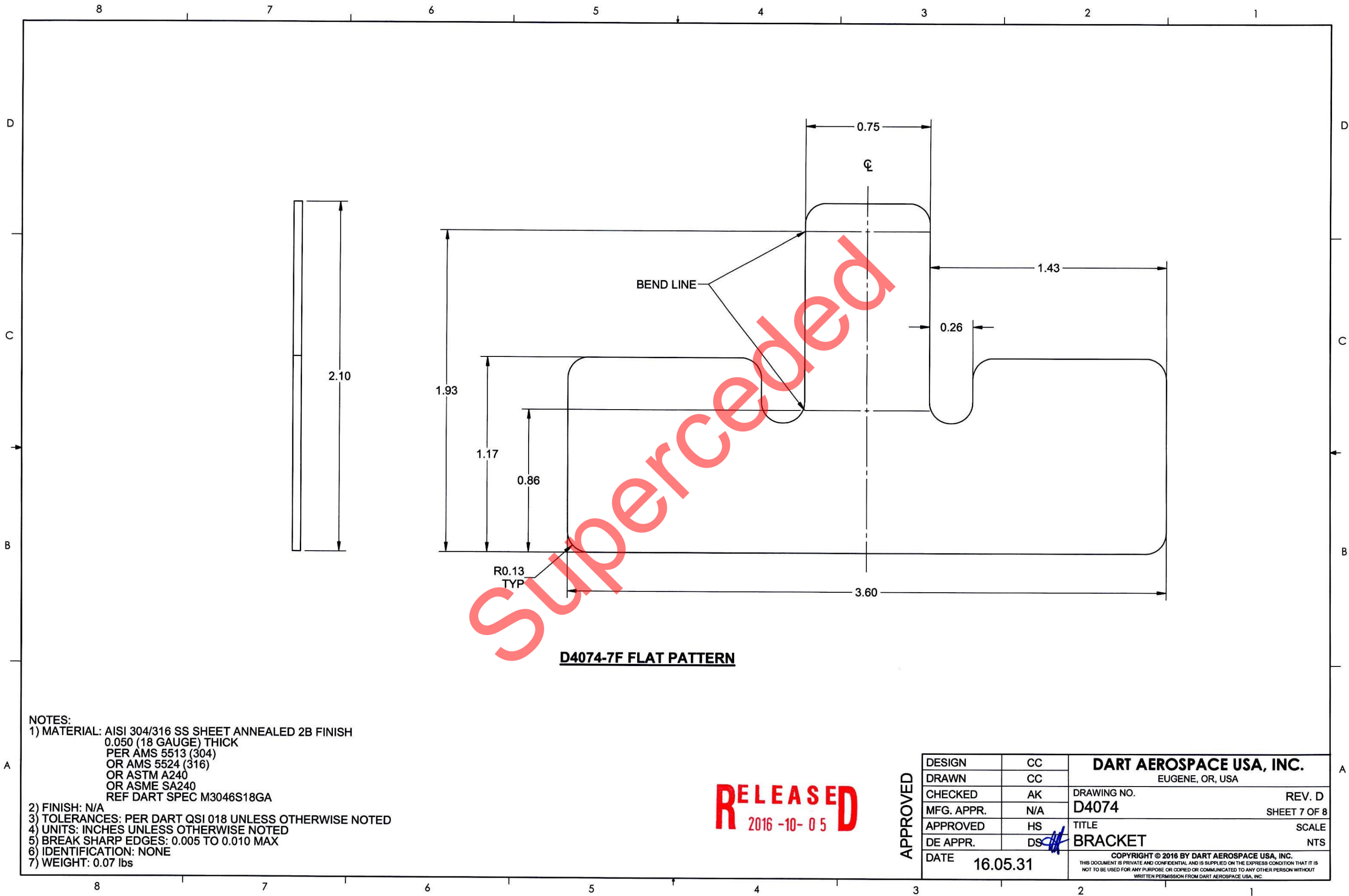
- NOTES:
- 1) MATERIAL: 6061-T6/T62 ALUMINUM SHEET, 0.063 THICK
PER QQ-A-250/11 OR AMS-QQ-A-250/11
OR AMS 4025 OR AMS 4027
OR ASTM B209
REF DART SPEC M6061T6S.063
 - 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
POWDER COAT "WHITE" (4.3.5.1) PER DART QSI 005 4.3
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: IDENTIFY WITH P/N D4074-5 PER DART QSI 044 6.1
 - 7) WEIGHT: 0.02 lbs

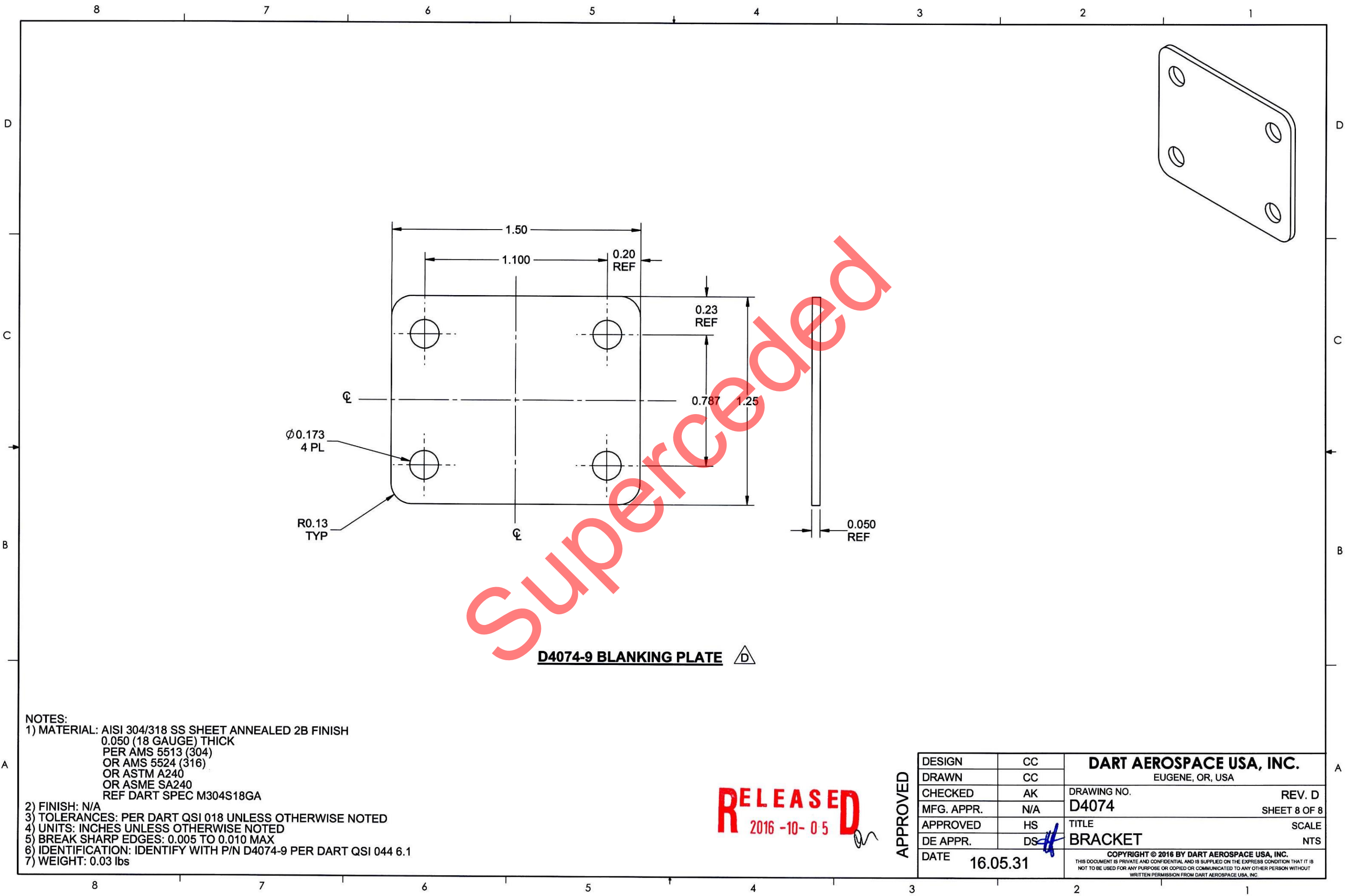
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MFG. APPR.	N/A		SHEET 5 OF 8
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DE APPR.	DS		
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D4074-9 BLANKING PLATE $\triangle D$

- NOTES:
- 1) MATERIAL: AISI 304/318 SS SHEET ANNEALED 2B FINISH
0.050 (18 GAUGE) THICK
PER AMS 5513 (304)
OR AMS 5524 (316)
OR ASTM A240
OR ASME SA240
REF DART SPEC M304S18GA
 - 2) FINISH: N/A
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: IDENTIFY WITH P/N D4074-9 PER DART QSI 044 6.1
 - 7) WEIGHT: 0.03 lbs

RELEASED
2016 -10- 0 5

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MFG. APPR.	N/A	D4074	SHEET 8 OF 8
APPROVED	HS	TITLE	SCALE
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